

VW Crafter / Man TGE MWB Pod Fitting Instructions

Items supplied

- 1 x Pair pods
- 1 x Bonding kit

Tools / Items required

- Cutting tools for initial cut of vehicle panels (cutting disk / drill to ensure neat corners)
- Masking tape / suckers and clamps for securing pods while curing
- Masking tape to ensure neat adhesive edges
- U trim if required



Cut line above for reference follows internal skin edges

Cover all paintwork with cloths/drop sheet to stop any cutting debris from falling onto it

Drill corners from inside and complete cut with your cutting tool

If doing this on your own you can cut the top of the panel first then tape this to the vehicle with masking tape to stop the cut section from falling down the side of the vehicle.

Treat all cut edges with primer/paint (not supplied)

If required u shaped panel trim can be installed to protect cut edges



Fit Pods to outside of vehicle, Key adhesive surface using Scotchbrite pads supplied, Apply Primer to Adhesive surfaces with supplied spray plastic primer, Use supplied Masterseal Speedbond to affix pods to side of vehicle.

Consider using masking tape around edges of sealant to make clean up of excess adhesive easier .

Clamp Or Tape pods on with Masking Tape until Cured to Ensure good seal and adhesion

Finally bond in sliding windows with Primer less Window Bond if required and finish/carpet interior as required

Also ensure that when carpeting interior of vehicle that any of fitted slam vent's are not covered and work correctly

Please ensure when fitting work is undertaken it is in a clean and dry environment